

PARTS & SERVICE NEWS

REF NO.	AH05538A
DATE	November 9, 2005

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In furtherance of existing bolt tightening instructions set out in the Lubrication & Maintenance Manual provided with the equipment bearing the model numbers set forth below, the following procedure should immediately be put into effect.

Accordingly, this Parts & Service News supersedes the Service Bulletin 21-342B dated 10/1993 and the Parts & Service News AH05538 dated 10/2005.

SUBJECT: BOLT CONNECTIONS

PURPOSE: Operator's Cab/Cab Base - Assembly and checking of mounting bolts

APPLICATION: H135; H185; H285; H485: ALL S/N's

FAILURE CODE: 5500Z9

DESCRIPTION:

The bolt connections, illustrated on the following pages, must be checked according to the indicated intervals and, if necessary, retightened to the permissible tightening torques.

Maintenance intervals: -After the first 250 and 1000 operating hours after commissioning
-Thereafter every 1000 operating hours

Assembly of a new machine:

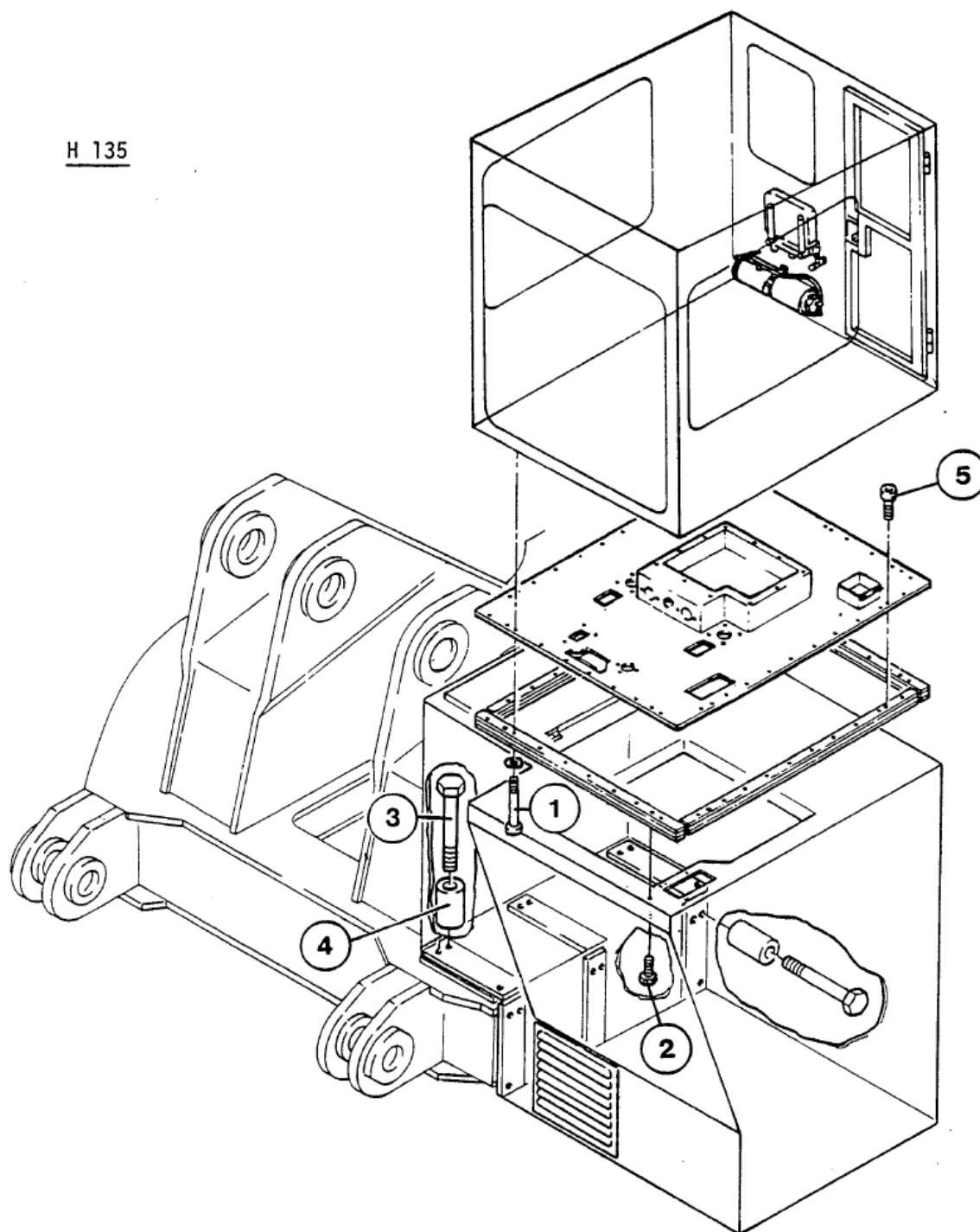
Before mounting the cab onto the base, all transport bolts, position 5 (refer to illustration), must be removed.

If the cab is placed onto the base they are no longer accessible.

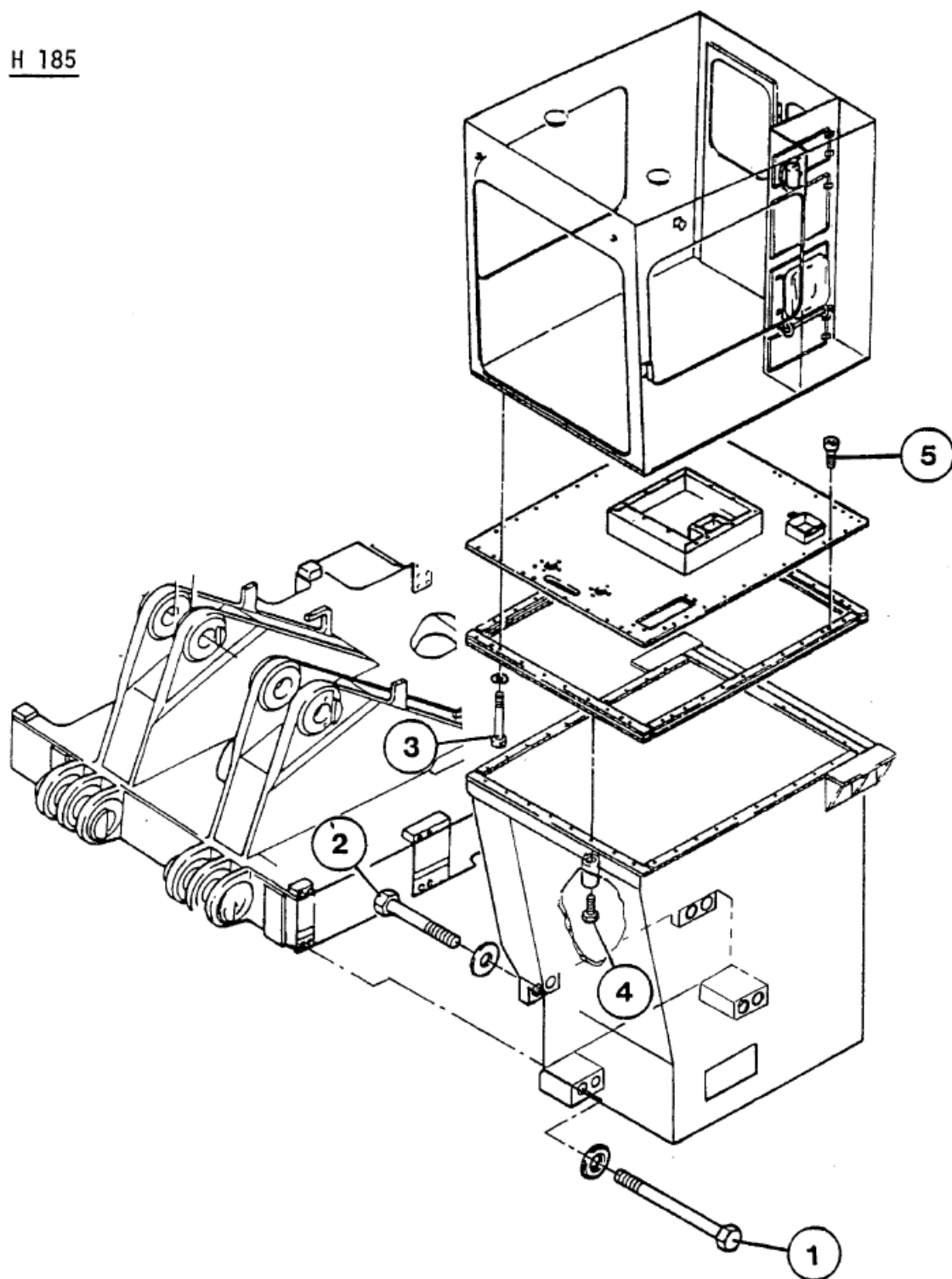


WARNING! File this Parts & Service News in all copies of Lubrication and Maintenance Manuals.

H 135

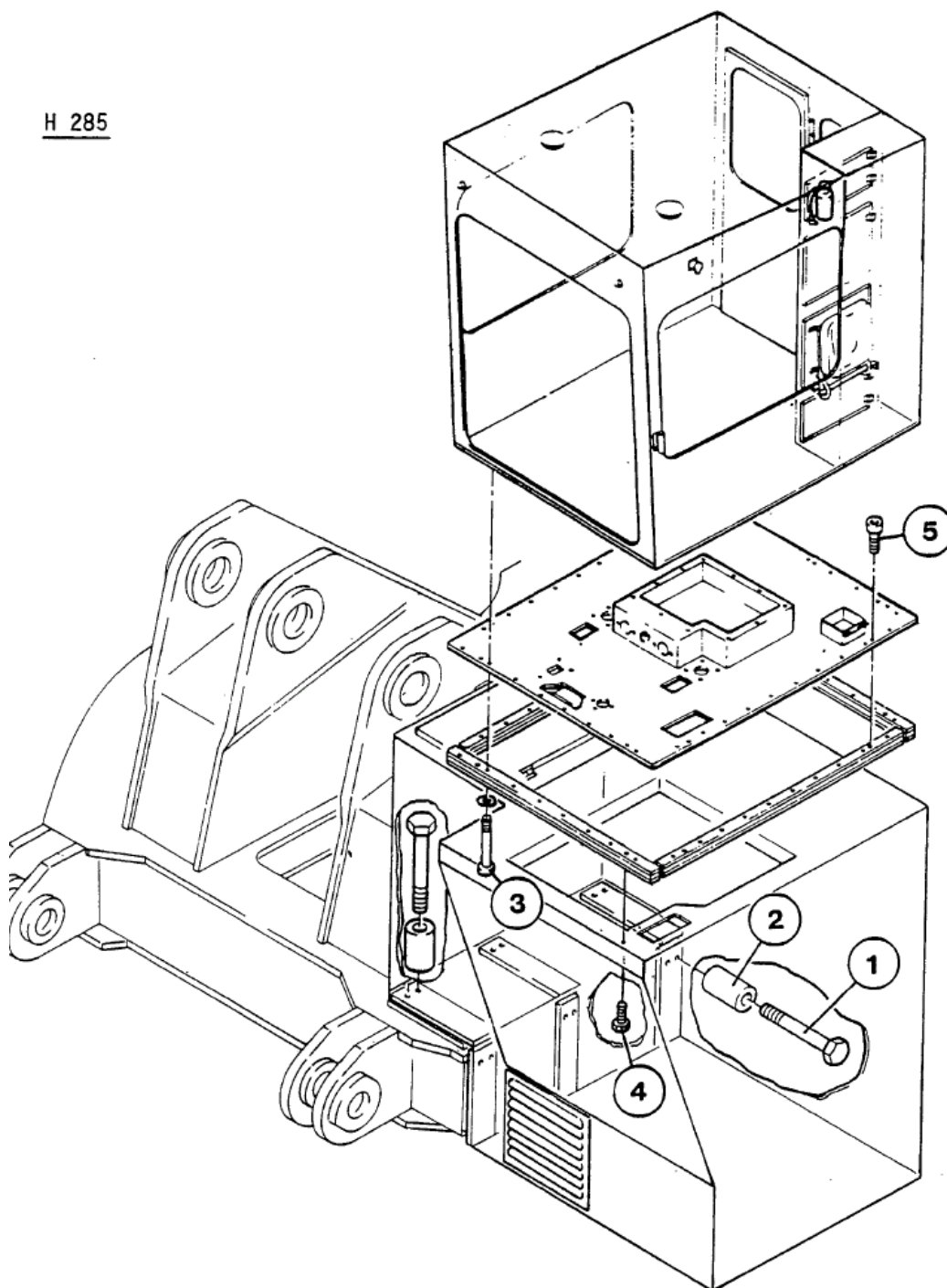


Pos.	Qty.	Designation	Part-No.	Bolt dia.	Quality	Tightening torque [Nm]
1	32	Bolt	319 433 99	M 10	8.8	43
2	36	Bolt	319 150 99	M 10	8.8	43
3	16	Bolt	308 414 99	M 20	10.9	510
4	16	Sleeve	396 089 40			
5	8	Bolt	Remove before cab mounting			

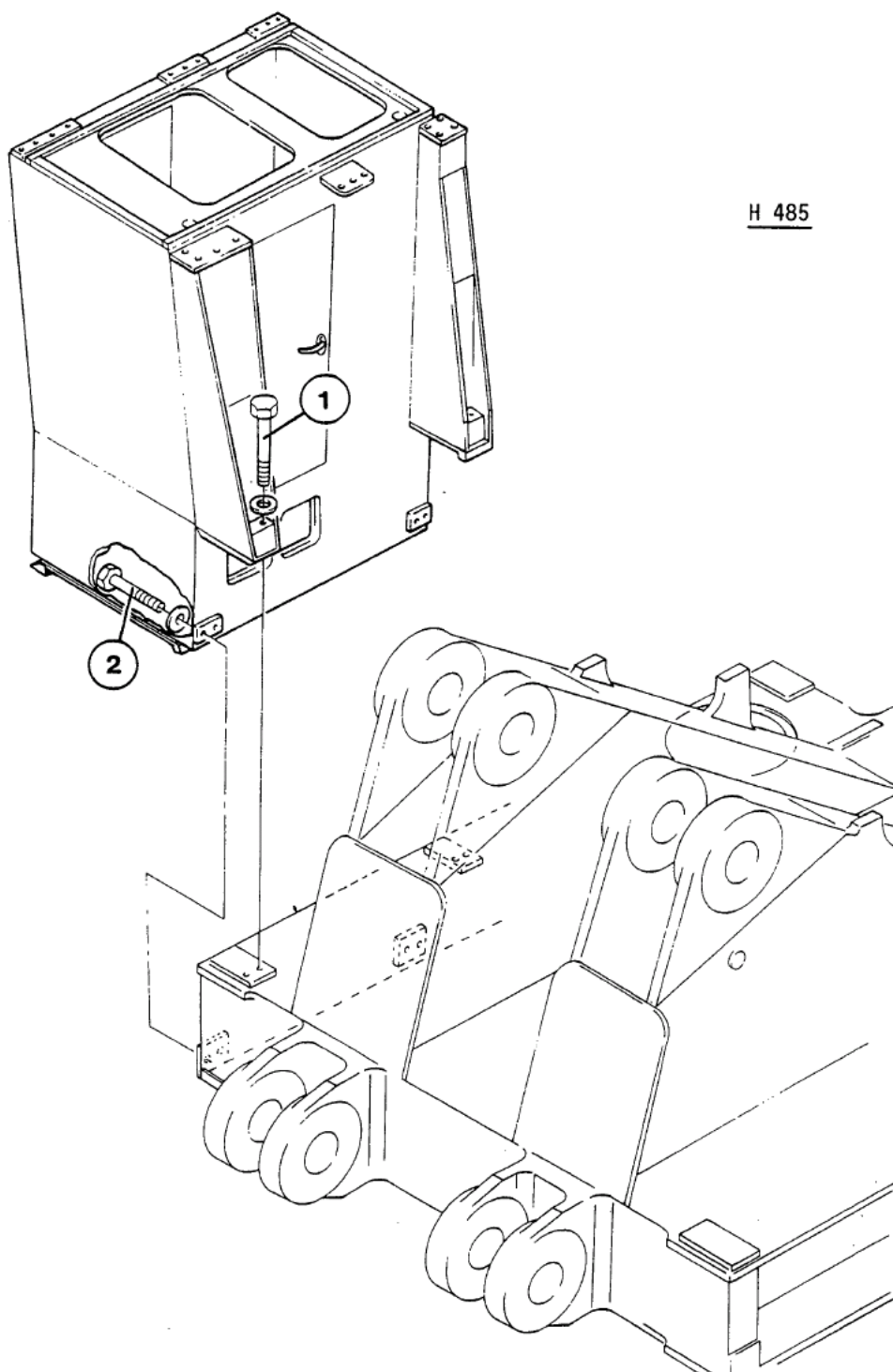
H 185

Pos.	Qty.	Designation	Part-No.	Bolt dia.	Quality	Tightening torque [Nm]
1	12	Bolt	308 886 99	M 24	10.9	880
2	12	Sleeve	385 941 40			
3	33	Bolt	319 433 99	M 10	8.8	43
4	36	Bolt	319 150 99	M 10	8.8	43
5	8	Bolt	Remove before cab mounting			

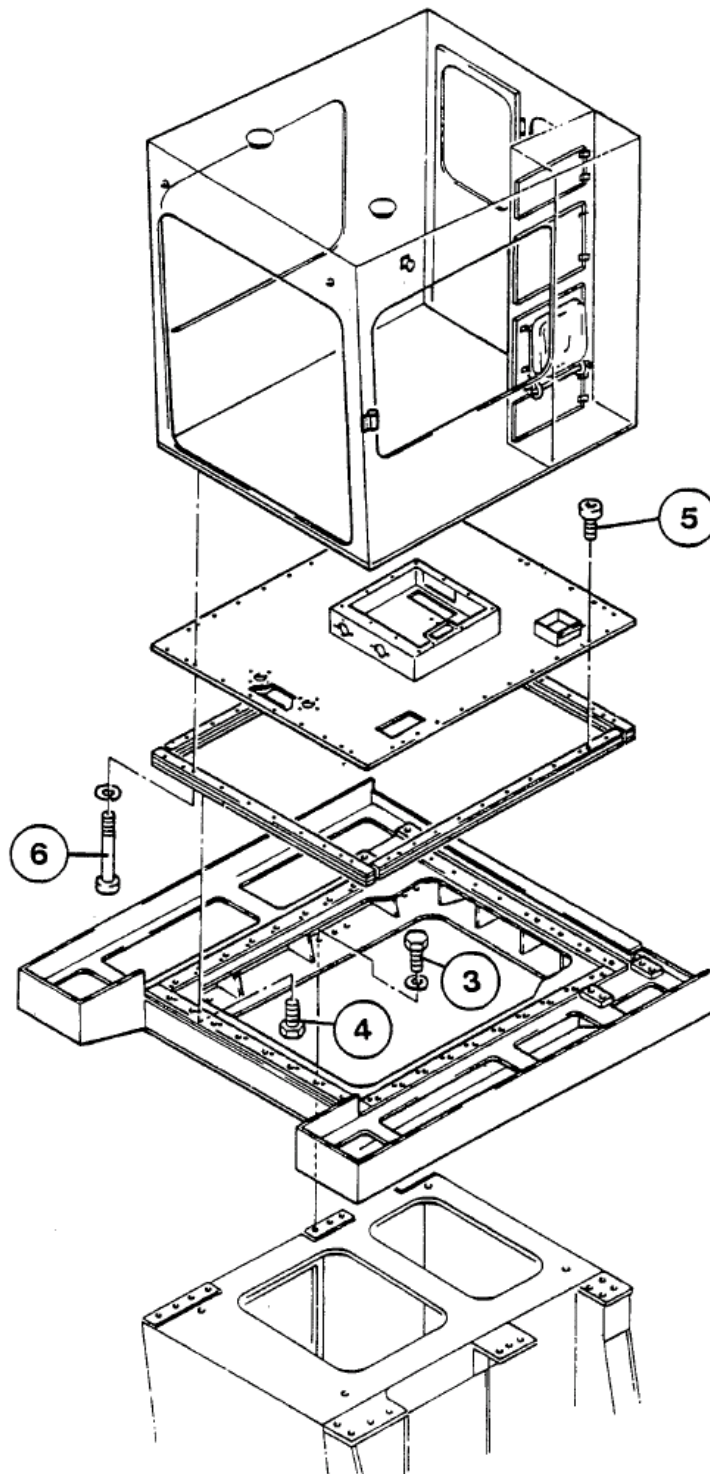
H 285



Pos.	Qty.	Designation	Part-No.	Bolt dia.	Quality	Tightening torque [Nm]
1	4	Bolt	308 341 99	M 30	10.9	1770
2	4	Bolt	308 344 99	M 30	10.9	1770
3	21	Bolt	308 885 99	M 20	10.9	510
4	36	Bolt	307 598 99	M 10	10.9	63
5	8	Bolt	Remove before cab mounting			
6	33	Bolt	319 264 99	M 10	10.9	63



Pos.	Qty.	Designation	Part-No.	Bolt dia.	Quality	Tightening torque [Nm]
1	4	Bolt	308 341 99	M 30	10.9	1770
2	4	Bolt	308 344 99	M 30	10.9	1770
3	21	Bolt	308 885 99	M 20	10.9	510
4	36	Bolt	307 598 99	M 10	10.9	63
5	8	Bolt	Remove before cab mounting			
6	33	Bolt	319 264 99	M 10	10.9	63



H 485 (continued)